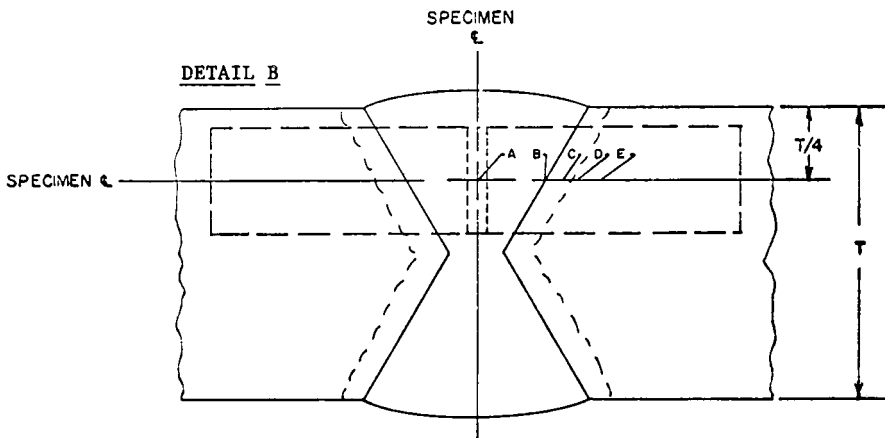


T = MATERIAL THICKNESS $\frac{1}{2}$ " OR LESS

- A = ϵ OF WELD
- B = FUSION LINE
- C = HAZ, 1mm FROM FUSION LINE
- D = HAZ, 3mm FROM FUSION LINE
- E = HAZ, 5mm FROM FUSION LINE



T = MATERIAL THICKNESS GREATER THAN $\frac{1}{2}$ "

- A = ϵ OF WELD
- B = FUSION LINE
- C = HAZ, 1mm FROM FUSION LINE
- D = HAZ, 3mm FROM FUSION LINE
- E = HAZ, 5mm FROM FUSION LINE