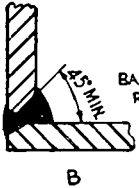
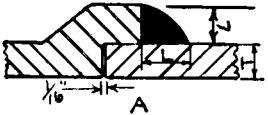
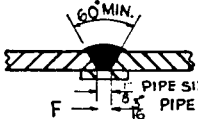
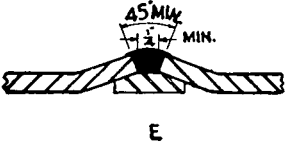
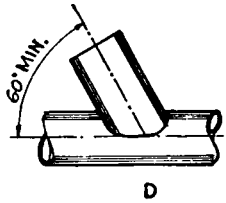
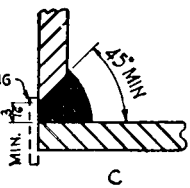


T = NOMINAL PIPE THICKNESS
 L = $1\frac{1}{4}T$ BUT NOT LESS THAN $\frac{1}{8}$ "



BACKING RING



PIPE SIZES 2" DIA. & SMALLER
 PIPE SIZES 2 1/2" & LARGER