DISCARD		THIS PIECE
FREE BEND	 	SPECIMEN
REDUCED SECTION	 	TENSION TEST SPECIMEN
FREE BEND		SPECIMEN
TOUGHNESS TEST OR ALL WELD METAL (IF REQUIRED)		SPECIMEN I TENSION SPECIMEN
FREE BEND	 	SPECIMEN
REDUCED SECTION	 	TENSION TEST SPECIMEN
FREE BEND	 	SPECIMEN
DISCARD	 	THIS PIECE