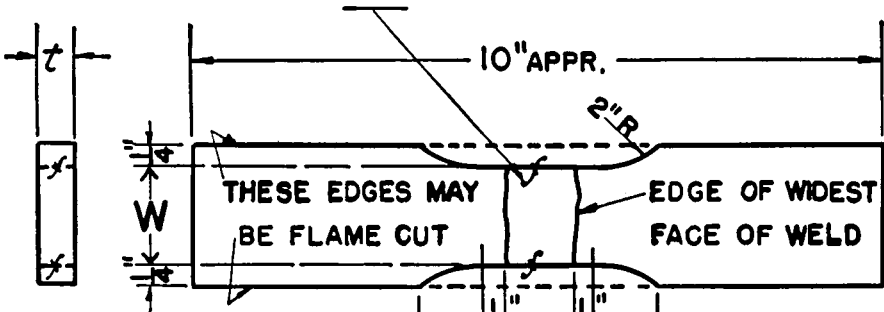


WELD REINFORCEMENT SHALL BE MACHINED
FLUSH WITH BASE METAL



$W = \frac{1}{2}'' \pm 0.01''$, IF t DOES
NOT EXCEED $1''$

$W = 1'' \pm 0.01''$, IF t
EXCEEDS $1''$

THIS SECTION
MACHINED
PREFERABLY
BY MILLING