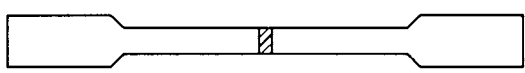
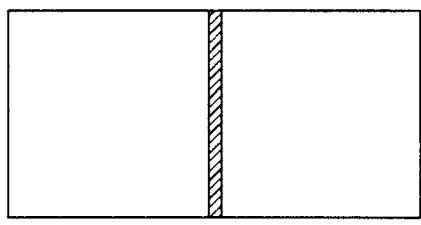


PARENT MATERIAL TEST  
SAMPLE 1 & 3



WELD TENSILE TEST  
SAMPLE 4



WELD BEND TEST  
SAMPLE 2

THIS FIGURE ILLUSTRATES THE PROPER TENSILE LOCATION FOR A 2 PIECE CYLINDER.

FIGURE #5