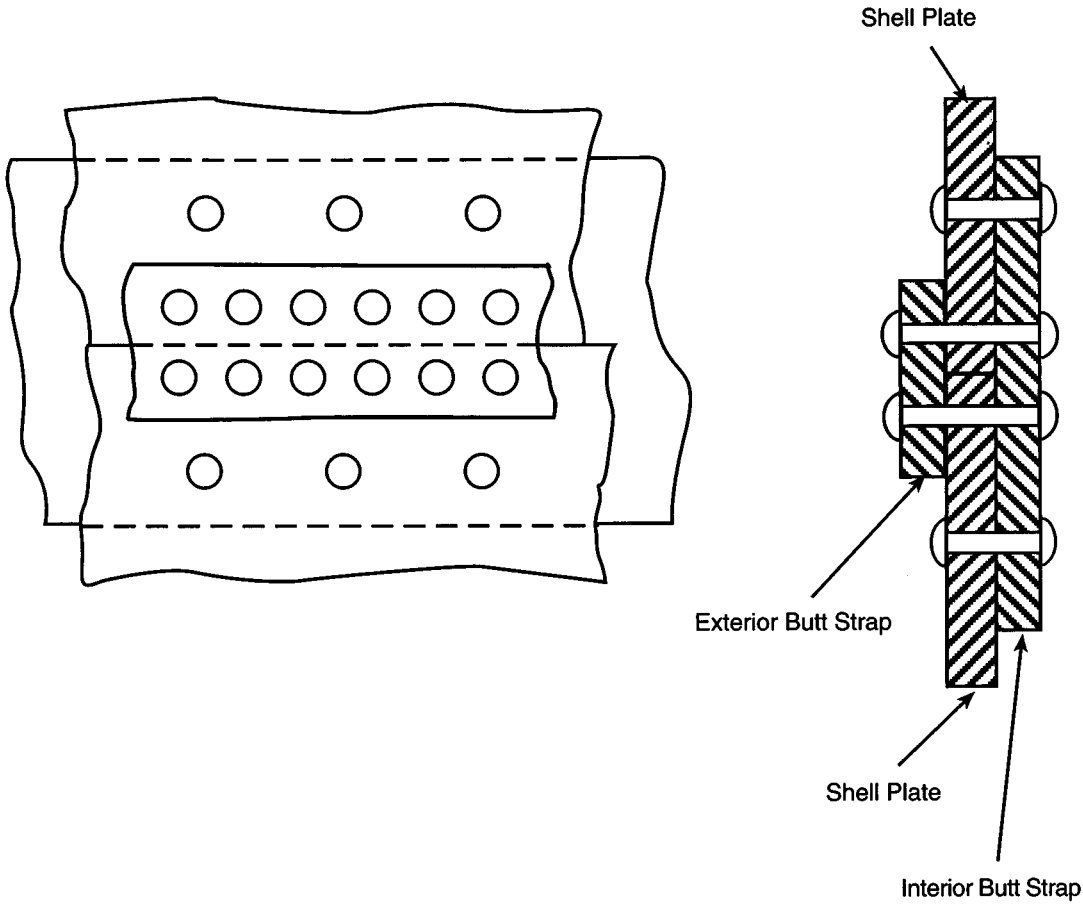
Reference 230.34(b)
Drawing 4

RIVETED BUTT SEAM