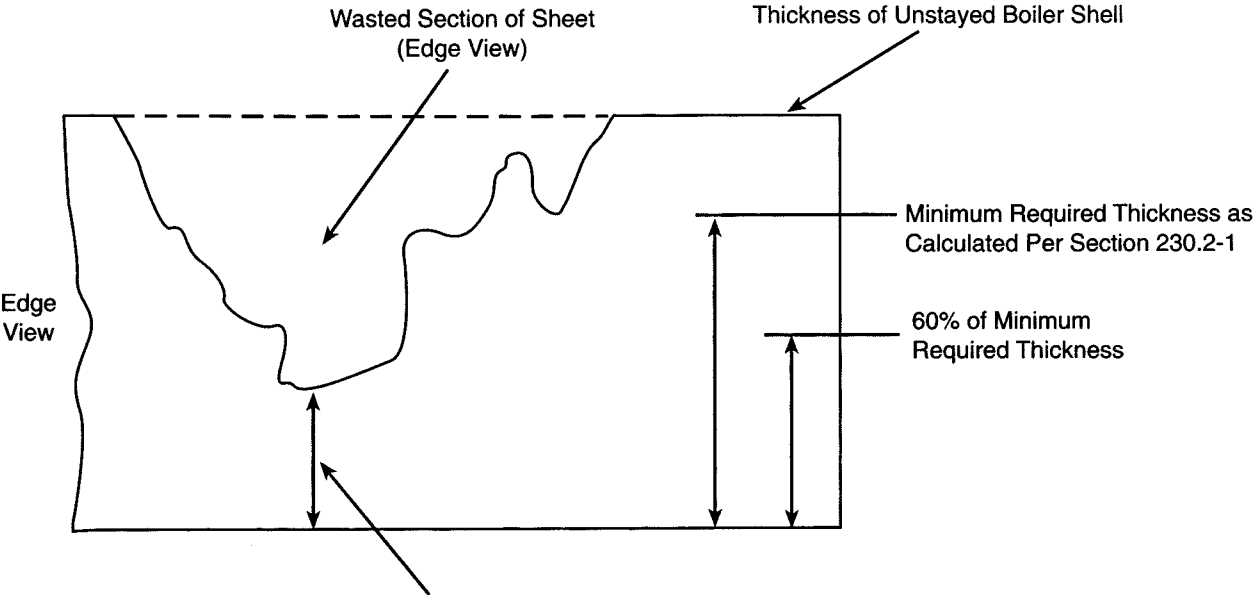


WELD BUILDUP REPAIR OF WASTED UNSTAYED BOILER SHEET



Weld Buildup Repair Not Permitted When Sheet Thickness is Reduced Below 60% of Minimum Required Thickness