



The diagram illustrates two measurement points on a tapered shaft. The shaft is shown in four horizontal sections. The top section is a straight cylinder. The second section shows a slight taper. The third section shows a more pronounced taper. The bottom section shows the shaft flaring out significantly. Two vertical double-headed arrows indicate measurement points. The left arrow, labeled 'Guard Check Gage', spans from the top surface of the second section to the top surface of the third section. The right arrow, labeled 'Guard Face Gage', spans from the top surface of the second section to the top surface of the fourth section.

*Guard  
Check  
Gage*

*Guard  
Face  
Gage*